

Fresa de perfil constante, 1/4 de círculo, haste cilíndrica, detalonada radial e axial, corte à direita.
 Form relieved radial and axial, 1/4 corner rounding cutter, right hand cut.

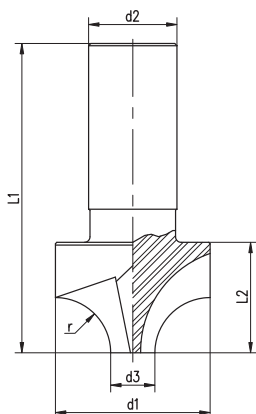
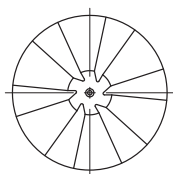


1664



r	d1	d2	d3	L1	L2	Z
H11 mm	mm	mm	mm	mm	mm	
3	12	12	6	60	13	4
4	14	12	6	60	13	4
5	16	12	6	60	14	4
6	20	16	8	67	15	4
7	22	16	8	71	17	4
8	24	16	8	71	19	4
10	28	25	8	85	25	4
12	34	25	10	90	27	4
14	44	25	16	100	30	6
16	48	25	16	100	33	6
18	52	32	16	112	36	6
20	56	32	16	112	40	6

NOTA:
 A partir de d1 = 46mm, aço M35 - Co5
 As from d1 = 46mm, M35 - Co5



Dados de corte, ver página 138